



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2019.0104.003

DVS ZERT hereby certifies that the company

**MPS Stollberg GmbH**  
**Albert-Schweitzer-Straße 4**  
**09366 Stollberg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL2**

in the range indicated on the reverse.

validity: 11.05.2022 until 24.03.2023

Düsseldorf, 11.05.2022  
Place and date of issue

Dipl.-Ing. (FH) Prescher  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2019.0104.003

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2/24	t = 6 - 24 mm	FW
141	22, 23 8 8	t = 1 - 4 mm t = 1 - 4 mm t = 0.7 - 6 mm	FW BW FW
21	8	t = 1.2 mm	-
23	8	-	M5-M8 -A2
783	1.1, 1.2, 8	-	M10
786	1.1, 1.2, 8	-	M6

### Area of Application:

- new construction of assemblies and components for railway vehicles: assemblies: roof construction e.g. electronic boxes for pantograph
- except design

### Responsible Welding Coordinator(s):

André Schoenheider (IWE)

born: 15.07.1981

### Deputy with equal rights:

-

### Representative:

Torsten Simon (Level C)

born: 29.09.1970

### Remarks:

none

### registration ON EN15085:

DVSZERT/15085/CL2/104/0A2/19

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.